

SABIC® HDPE M864SE

HIGH DENSITY POLYETHYLENE

DESCRIPTION

SABIC® HDPE M864SE is an UV stabilized, high density polyethylene injection molding grade with a narrow molecular weight distribution. It is typically used for injection molding applications where rigidity, toughness and warp resistance are required. SABIC® HDPE M864SE is typically used for the manufacture of injection molded cases, crates, trays, industrial pails and other similar items. Processing conditions. Typical molding conditions for SABIC® HDPE M864SE are: Melt temperature: 230 - 275 °C (450 - 525 °F); Mold temperature: 32 - 38 °C (90 - 100 °F); Injection pressure: 69 - 89 MPa (10000 - 13000 PSI) This product is not intended for and must not be used in any pharmaceutical/medical applications.

TYPICAL PROPERTY VALUES

Revision 20170531

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 190 °C and 2.16 kg	8	dg/min	ISO 1133
at 190 °C and 5 kg	21.5	dg/min	ISO 1133
Density (1) (2) (3) (4)	964	kg/m ³	ISO 1183
MECHANICAL PROPERTIES (1) (2) (7) (3) (4) (8)			
Tensile test (5) (6)			
stress at yield	32	MPa	ISO 527-2
stress at break	15	MPa	ISO 527-2
strain at break	200	%	ISO 527-2
tensile modulus	1450	MPa	ISO 527-2
Flexural test			
Flexural modulus	1700	MPa	ISO 178
Flexural strength	32	MPa	ISO 178
Izod impact notched			
at 23 °C	4	kJ/m ²	ISO 180/A
Hardness Shore D	65	-	ISO 868
THERMAL PROPERTIES			
Heat deflection temperature (1) (2) (7) (8)			
at 0.45 MPa (HDT/B)	95	°C	ISO 75-2
Vicat Softening Temperature (1) (2) (7) (8)			
at 10 N (VST/A)	129	°C	ISO 306
DSC test			
melting point	135	°C	ISO 11357-3
enthalpy change	229	J/g	ISO 11357-3

- (1) Compression moulding of test specimen according to ISO 1872-2
- (2) Compression moulding of test specimen according to ISO 1872-2
- (3) Compression moulding of test specimen according to ISO 1872-2
- (4) Compression moulding of test specimen according to ISO 1872-2
- (5) Test specimen according to ISO 527-2 type 1BA, thickness 2 mm
- (6) Speed of testing: 50 mm/min
- (7) Conditioning of test specimen: temp. 23 °C, relative humidity 50 %, 24 hours
- (8) Conditioning of test specimen: temp. 23 °C, relative humidity 50 %, 24 hours

QUALITY

SABIC Europe is fully certified in accordance with the internationally accepted quality standard ISO 9001.

HEALTH, SAFETY AND FOOD CONTACT REGULATIONS

Detailed information is provided in the relevant Material Safety Datasheet and or Standard Food Declaration, available on the Internet (www.SABIC-europe.com). Additional specific information can be requested via your local Sales Office.

ENVIRONMENT AND RECYCLING

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC Europe considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC Europe whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

STORAGE AND HANDLING

Polyethylenes resins (in pelletised or powder form) should be stored in such a way that it prevents exposure to direct sunlight and/or heat, as this may lead to quality deterioration. The storage location should also be dry, dust free and the ambient temperature should not exceed 50 °C. Not complying with these precautionary measures can lead to a degradation of the product which can result in colour changes, bad smell and inadequate product performance. It is also advisable to process polyethylene resins (in pelletised or powder form) within 6 months after delivery, this because also excessive aging of polyethylene can lead to a deterioration in quality.

DISCLAIMER

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

SABIC as referred to herein means any legal entity belonging to the group of companies headed by Saudi Arabia Basic Industries Corporation.