

General Information

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	
Features	• Copolymer • Creep Resistant • Fatigue Resistant	• Good Dimensional Stability • Good Toughness • High Impact Resistance	• High Stiffness • High Strength • High Viscosity
Uses	• Automotive Applications • Bearings	• Engineering Parts • Gears	• Housings

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.8	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.6 to 2.0	%	Internal Method
Water Absorption (23°C, 24 hr, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2500	MPa	ISO 527-2
Tensile Stress			
Yield	62.0	MPa	ISO 527-2
--	62.0	MPa	ASTM D638
Tensile Elongation (Break)	40	%	ASTM D638 ISO 527-2
Flexural Modulus			
--	2450	MPa	ASTM D790
--	2400	MPa	ISO 178
Flexural Strength	88.0	MPa	ASTM D790
Taber Abrasion Resistance	14.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	9.0	kJ/m ²	ISO 179
Notched Izod Impact	96	J/m	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	78		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	158	°C	ASTM D648
0.45 MPa, Unannealed	156	°C	ISO 75-2/B
1.8 MPa, Unannealed	110	°C	ASTM D648
1.8 MPa, Unannealed	95.0	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696 ISO 11359-2
Specific Heat	1470	J/kg/°C	

Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage. These data may be changed because of improvement in properties.
- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.
- Do not use plastics in any of the following orally or medically-related applications.
- Orally-related application : any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages. For drinking water application, please consult Asahi Kasei Chemicals Corporation.
- Medically-related applications : any part, or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids, or transfusion fluids.

Tenac™-C 3510

Asahi Kasei Corporation - Acetal (POM) Copolymer

Thermal	Nominal Value	Unit	Test Method
Thermal Conductivity	0.23	W/m/K	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16 to 1.0E+17	ohms	ASTM D257
Volume Resistivity (23°C)	1.0E+15 to 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	3.90		ASTM D150
Dissipation Factor (23°C, 1 MHz)	8.0E-3		ASTM D150
Arc Resistance	250	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.810 mm		HB	
1.50 mm		HB	

Notes

¹ Typical properties: these are not to be construed as specifications.

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