TEKNOR APEX

Sarlink® TPV 3190

Teknor Apex Company - Thermoplastic Vulcanizate

Monday, April 3, 2017

General Information

Product Description

SARLINK® TPV 3100 series are engineered materials designed primarily for general purpose, automotive and industrial applications requiring a good balance of thermal, mechanical, and physical properties. SARLINK® 3190, available in NAT and BLK, is a hard hardness, low density, multi-purpose thermoplastic vulcanizate that can be processed by injection molding, blow molding or extrusion for applications such as grips, seals, gaskets, profiles, hose & tubes, bellows, and other articles.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Fatigue Resistant • General Purpose • Good Adhesion • Good Flexibility	• Good Moldability • Good Processability • Good Surface Finish • Heat Aging Resistant • High Hardness	• Low Density • Low Specific Gravity • Resilient • Weather Resistant
Uses	• Automotive Applications • Automotive Exterior Parts • Automotive Interior Parts • Automotive Under the Hood	• Blow Molding Applications • Gaskets • Industrial Applications • Profiles	• Rubber Replacement • Seals • Sheet • Weatherstripping
Agency Ratings	• UL 94		
RoHS Compliance	• RoHS Compliant		
Automotive Specifications	• CHRYSLER MS-AR-80 Type E Color: Black • CHRYSLER MS-AR-80 Type E Color: Natural • FORD WSD-M2D382-A1 Color: Black • GM QK 3526 Type 6 Color: Black • GM QK 3526 Type 6 Color: Natural • NISSAN Unspecified Color: Black • PSA Peugeot-Citroën B62 0300 version G X62 3492 Color: Black • RENAULT F.E.M. 03 20 007 Color: Black • VAG VW501 23 Color: Black		
Appearance	• Black	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Blow Molding	• Extrusion	• Injection Molding

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.940		ASTM D792
Density	0.940	g/cm³	ISO 1183
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress			ASTM D412
Across Flow : 100% Strain	957	psi	
Flow : 100% Strain	1450	psi	
Tensile Stress			ISO 37
Across Flow : 100% Strain	957	psi	
Flow : 100% Strain	1450	psi	
Tensile Strength			ASTM D412
Across Flow : Break	1960	psi	
Flow : Break	1750	psi	

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Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
Across Flow : Break	1960	psi	
Flow : Break	1750	psi	
Tensile Elongation			ASTM D412
Across Flow : Break	700	%	
Flow : Break	380	%	
Tensile Elongation			ISO 37
Across Flow : Break	700	%	
Flow : Break	380	%	
Tear Strength - Across Flow	460	lbf/in	ASTM D624
Tear Strength - Across Flow [2]	460	lbf/in	ISO 34-1
Compression Set			ASTM D395
73°F, 22 hr	48	%	
158°F, 22 hr	61	%	
257°F, 70 hr	75	%	
Compression Set			ISO 815
73°F, 22 hr	48	%	
158°F, 22 hr	61	%	
257°F, 70 hr	75	%	

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 5 sec, Extruded	89		
Shore A, 5 sec, Injection Molded	92		
Shore Hardness			ISO 868
Shore A, 5 sec, Extruded	89		
Shore A, 5 sec, Injection Molded	92		

Thermal	Nominal Value	Unit	Test Method
RTI Elec	122	°F	UL 746
RTI Imp	122	°F	UL 746
RTI Str	122	°F	UL 746

Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ASTM D573
275°F, 1000 hr	-10	%	
100% Strain, 275°F, 1000 hr	9.0	%	
302°F, 168 hr	-5.0	%	
100% Strain, 302°F, 168 hr	11	%	
Change in Tensile Strength in Air - Across Flow			ISO 188
275°F, 1000 hr	-10	%	
100% Strain 275°F, 1000 hr	9.0	%	
302°F, 168 hr	-5.0	%	
100% Strain 302°F, 168 hr	11	%	
Change in Ultimate Elongation in Air - Across Flow			ASTM D573
275°F, 1000 hr	-15	%	
302°F, 168 hr	-12	%	
Change in Tensile Strain at Break in Air - Across Flow			ISO 188
275°F, 168 hr	-15	%	
302°F, 168 hr	-12	%	

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Aging	Nominal Value	Unit	Test Method
Change in Durometer Hardness in Air			ASTM D573
Shore A, 275°F, 1000 hr	-1.0		
Shore A, 302°F, 168 hr	2.0		
Change in Shore Hardness in Air			ISO 188
Shore A, 275°F, 1000 hr	-1.0		
Shore A, 302°F, 168 hr	2.0		
Change in Volume (257°F, 70 hr, in IRM 903 Oil)	73	%	ASTM D471
Change in Volume (257°F, 70 hr, in IRM 903 Oil)	73	%	ISO 1817

Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in, Natural and Black Colors)	HB		UL 94

Additional Information	Nominal Value	Unit	Test Method
Apparent Shear Viscosity - Capillary, @ 206/s			
392°F	310	Pa·s	ISO 11443
392°F	310	Pa·s	ASTM D3835

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180	°F
Drying Time	3.0	hr
Rear Temperature	356 to 419	°F
Middle Temperature	356 to 419	°F
Front Temperature	356 to 419	°F
Nozzle Temperature	369 to 428	°F
Processing (Melt) Temp	365 to 428	°F
Mold Temperature	50 to 131	°F
Back Pressure	14.5 to 145	psi
Screw Speed	100 to 200	rpm

Extrusion	Nominal Value	Unit
Drying Temperature	180	°F
Drying Time	3.0	hr
Cylinder Zone 1 Temp.	356 to 392	°F
Cylinder Zone 2 Temp.	356 to 401	°F
Cylinder Zone 3 Temp.	369 to 410	°F
Cylinder Zone 4 Temp.	369 to 410	°F
Melt Temperature	383 to 419	°F
Die Temperature	383 to 419	°F
Take-Off Roll	68 to 122	°F

Extrusion Notes

Screen Pack: 20 to 60 mesh
Screw: general purpose
Compression Ratio: 3:1

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Method Ba, Angle (Unnicked)

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