

Solef® 1010

polyvinylidene fluoride

Solef® 1010 PVDF is a medium viscosity homopolymer resin typically processed by extrusion.

General

Material Status	• Limited Distribution		
Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	• South America
Features	• Homopolymer • Medium-low Viscosity		
Uses	• General Purpose		
Appearance	• White		
Forms	• Pellets		
Processing Method	• Extrusion		

Physical	Typical Value	Unit	Test method
Specific Gravity	1.75 to 1.80		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/5.0 kg)	4.0 to 8.0	g/10 min	ASTM D1238
Water Absorption (23°C, 24 hr)	< 0.040	%	ASTM D570
Mold Shrinkage - Linear	2.0 to 3.0	%	

Mechanical	Typical Value	Unit	Test method
Tensile Modulus ^{1, 2} (23°C, 2.00 mm)	1700 to 2500	MPa	ASTM D638
Tensile Strength ³			ASTM D638
Yield, 23°C, 2.00 mm	50.0 to 60.0	MPa	
Break, 23°C, 2.00 mm	30.0 to 50.0	MPa	
Tensile Elongation ³			ASTM D638
Yield, 23°C, 2.00 mm	5.0 to 10	%	
Break, 23°C, 2.00 mm	20 to 300	%	
Taber Abrasion Resistance			ASTM D4060
1000 Cycles, 1000 g, CS-10 Wheel	5.00 to 10.0	mg	
Coefficient of Friction			ASTM D1894
Dynamic	0.150 to 0.350		
Static	0.200 to 0.400		

Impact	Typical Value	Unit	Test method
Charpy Notched Impact Strength - 2 m/s			ASTM D6110
23°C, 4.00 mm	100 to 200	J/m	

Hardness	Typical Value	Unit	Test method
Shore Hardness (Shore D, 1 sec, 2.00 mm)	73 to 80		ASTM D2240

Thermal	Typical Value	Unit	Test method
Glass Transition Temperature	-40.0	°C	ASTM D4065
Vicat Softening Temperature	135 to 145	°C	ASTM D1525 ⁴
Melting Temperature	170 to 175	°C	ASTM D3418

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Thermal	Typical Value Unit	Test method
Peak Crystallization Temperature (DSC)	134 to 144 °C	ASTM D3418
CLTE - Flow (0 to 40°C)	0.00014 cm/cm/°C	ASTM D696
Specific Heat		ASTM E968
23°C	1200 J/kg/°C	
100°C	1600 J/kg/°C	
Thermal Conductivity (23°C)	0.20 W/m/K	ASTM C177
Crystallization Heat	54.0 to 60.0 J/g	ASTM D3417
Crystallization Point	137 to 144 °C	ASTM D3418
Heat of Fusion	57.0 to 66.0 J/g	ASTM D3417

Electrical	Typical Value Unit	Test method
Surface Resistivity	> 1.0E+14 ohm	ASTM D257
Volume Resistivity	> 1.0E+14 ohm·cm	ASTM D257
Dielectric Strength (23°C)	20 to 25 kV/mm	ASTM D149
Dielectric Constant (23°C, 1.00 mm, 1 kHz)	7.00 to 10.0	ASTM D150

Flammability	Typical Value Unit	Test method
Flame Rating (0.100 mm)	V-0	UL 94
Oxygen Index ⁵ (3.00 mm)	44 %	ASTM D2863

Notes

Typical properties: these are not to be construed as specifications.

¹ Type IV, 1.0 mm/min

² Mechanical properties are significantly affected by the sample preparation method.

³ Type IV, 50 mm/min

⁴ Rate A (50°C/h), Loading 2 (50 N)

⁵ Sheet

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