

KetaSpire® KT-880 GF30

polyetheretherketone

KetaSpire® KT-880 GF30 is the high-flow, 30% glass-fiber reinforced grade of polyetheretherketone (PEEK). This resin offers higher strength and stiffness properties relative to unreinforced KetaSpire® PEEK resin. Reinforcement also affords greater mechanical robustness in structural applications, particularly those with service temperatures approaching 300°C.

best-in-class fatigue resistance, ease of melt processing, high purity and excellent chemical resistance to organics, acids and bases.

These properties make it well-suited for applications in healthcare, transportation, electronics, chemical processing and other industrial uses.

KetaSpire® PEEK is produced to the highest industry standards and is characterized by a distinct combination of properties, which include excellent wear resistance,

- Beige: KT-880 GF30 BG 20
- Black: KT-880 GF30 BK 95

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Features	• Autoclave Sterilizable • Biocompatible • E-beam Sterilizable • Ethylene Oxide Sterilizable • Fatigue Resistant • Flame Retardant • Good Chemical Resistance	• Good Dimensional Stability • Good Sterilizability • Heat Sterilizable • High Flow • High Heat Resistance • High Stiffness • High Strength	• Radiation (Gamma) Resistant • Radiation Sterilizable • Radiotranslucent • Steam Resistant • Steam Sterilizable
Uses	• Aircraft Applications • Connectors • Dental Applications • Electrical/Electronic Applications • Film	• Hospital Goods • Industrial Applications • Medical Devices • Medical/Healthcare Applications • Oil/Gas Applications	• Pump Parts • Seals • Surgical Instruments
Agency Ratings	• FAA FAR 25.853a ¹	• ISO 10993 ²	
RoHS Compliance	• RoHS Compliant		
Appearance	• Light Beige		
Forms	• Pellets		
Processing Method	• Injection Molding	• Machining	• Profile Extrusion

Physical	Dry	Conditioned Unit	Test method
Specific Gravity	1.53	1.53	ASTM D792
Melt Mass-Flow Rate (MFR) (400°C/2.16 kg)	14	14 g/10 min	ASTM D1238
Molding Shrinkage ³			ASTM D955
Flow : 3.18 mm	0.10 to 0.30	0.10 to 0.30 %	
Across Flow : 3.18 mm	1.3 to 1.5	1.3 to 1.5 %	
Water Absorption (24 hr)	0.10	0.10 %	ASTM D570

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Mechanical	Dry	Conditioned Unit	Test method
Tensile Modulus			
-- ⁴	10800	10800 MPa	ASTM D638
--	11200	11200 MPa	ISO 527-2/1A/1
Tensile Stress			
Yield	174	174 MPa	ISO 527-2/1A/5
--	162	162 MPa	ASTM D638
Tensile Elongation			
Break ^{4,5}	2.8	2.8 %	ASTM D638
Break	2.8	2.8 %	ISO 527-2/1A/5
Flexural Modulus			
--	10500	10500 MPa	ASTM D790
--	10600	10600 MPa	ISO 178
Flexural Strength			
--	260	260 MPa	ASTM D790
--	239	239 MPa	ISO 178
Compressive Strength	183	183 MPa	ASTM D695
Shear Strength	94.4	94.4 MPa	ASTM D732
Impact	Dry	Conditioned Unit	Test method
Notched Izod Impact			
--	96	96 J/m	ASTM D256
--	11	11 kJ/m ²	ISO 180
Unnotched Izod Impact			
--	850	850 J/m	ASTM D4812
--	62	62 kJ/m ²	ISO 180
Hardness	Dry	Conditioned Unit	Test method
Rockwell Hardness (M-Scale)	105	105	ASTM D785
Thermal	Dry	Conditioned Unit	Test method
Deflection Temperature Under Load			ASTM D648
1.8 MPa, Annealed	315	315 °C	
Glass Transition Temperature	147	147 °C	ASTM D3418
Peak Melting Temperature	343	343 °C	ASTM D3418
CLTE - Flow (-50 to 50°C)	1.9E-5	1.9E-5 cm/cm/°C	ASTM E831
Specific Heat			DSC
50°C	1280	1280 J/kg/°C	
200°C	1700	1700 J/kg/°C	
Thermal Conductivity	0.30	0.30 W/m/K	ASTM E1530
Electrical	Dry	Conditioned Unit	Test method
Surface Resistivity	> 1.9E+17	> 1.9E+17 ohms	ASTM D257
Volume Resistivity	3.8E+17	3.8E+17 ohms-cm	ASTM D257
Dielectric Strength (3.00 mm)	16	16 kV/mm	ASTM D149
Dielectric Constant			ASTM D150
60 Hz	3.53	3.53	
1 kHz	3.53	3.53	
1 MHz	3.49	3.49	

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Electrical	Dry	Conditioned Unit	Test method
Dissipation Factor			ASTM D150
60 Hz	2.0E-3	2.0E-3	
1 kHz	2.0E-3	2.0E-3	
1 MHz	4.0E-3	4.0E-3	

Flammability	Dry	Conditioned Unit	Test method
Flame Rating			UL 94
0.800 mm	V-0	V-0	
1.60 mm	V-0	V-0	

Fill Analysis	Dry	Conditioned Unit	Test method
Melt Viscosity (400°C, 1000 sec ⁻¹)	350	350 Pa·s	ASTM D3835

Injection	Dry Unit
Drying Temperature	150 °C
Drying Time	4.0 hr
Rear Temperature	365 °C
Middle Temperature	371 °C
Front Temperature	377 °C
Nozzle Temperature	382 °C
Mold Temperature	177 to 204 °C
Injection Rate	Fast
Screw Compression Ratio	2.5:1.0 to 3.5:1.0

Notes

Typical properties: these are not to be construed as specifications.

¹ Passes 60s VB flame, smoke and toxicity requirements.

² Only KetaSpire® KT-880 GF30 BG20 is ISO 10993 certified

³ 5" x 0.5" x 0.125"

⁴ 5.0 mm/min

⁵ Crystallized

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