

Halar® 350LC

ethylene chlorotrifluoroethylene copolymer

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • Asia Pacific • Latin America • North America
Features	• Medium Viscosity
Forms	• Pellets
Processing Method	• Extrusion

	Typical Value	Unit	Test method
Specific Gravity	1.68		ASTM D792
Melt Mass-Flow Rate (MFR) (275°C/2.16 kg)	3.0 to 6.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.5	%	ASTM D955
Water Absorption (Equilibrium)	< 0.10	%	ASTM D570

	Typical Value	Unit	Test method
Tensile Modulus ¹ (23°C)	1660	MPa	ASTM D638
Tensile Strength ¹			ASTM D638
Yield, 23°C	30.0	MPa	
Break, 23°C	54.0	MPa	
Tensile Elongation ¹			ASTM D638
Yield, 23°C	5.0	%	
Break, 23°C	250	%	
Flexural Modulus ² (23°C)	1690	MPa	ASTM D790
Flexural Strength ² (23°C)	47.0	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Itself - Dynamic	0.20		
vs. Itself - Static	0.20		
Taber Abrasion Resistance			
1000 Cycles, 500 g, CS-17 Wheel	5.00	mg	

	Typical Value	Unit	Test method
Notched Izod Impact			ASTM D256
-40°C, 3.20 mm	210	J/m	
23°C, 3.20 mm	No Break		

	Typical Value	Unit	Test method
Rockwell Hardness (R-Scale)	90		ASTM D785
Durometer Hardness (Shore D)	75		ASTM D2240

	Typical Value	Unit	Test method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	90.0	°C	
1.8 MPa, Unannealed	65.0	°C	

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Thermal	Typical Value Unit	Test method
Brittleness Temperature	< -76.0 °C	ASTM D746A
Glass Transition Temperature	85.0 °C	DMA
Melting Temperature	242 °C	ASTM D3418
Peak Crystallization Temperature (DSC)	222 °C	ASTM D3418
CLTE - Flow	1.0E-4 cm/cm/°C	ASTM D696
Specific Heat (23°C)	962 J/kg/°C	ASTM D3418
Thermal Conductivity (40°C)	0.15 W/m/K	ASTM C177
Crystallization Heat	40.0 J/g	ASTM D3418
Heat of Fusion	42.0 J/g	ASTM D3418
Thermal Stability - 1% mass loss, N2	405 °C	TGA

Electrical	Typical Value Unit	Test method
Volume Resistivity ³ (23°C)	5.5E+16 ohms·cm	ASTM D257
Dielectric Strength (23°C, 3.20 mm)	14 kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	2.57	ASTM D150

Flammability	Typical Value Unit	Test method
Flame Rating	V-0	UL 94
Oxygen Index	52 %	ASTM D2863

Notes

Typical properties: these are not to be construed as specifications.

¹ 50 mm/min

² 2.5 mm/min

³ 50% RH

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