

#### General Information

##### General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	
Additive	• Lubricant		
Features	• Homopolymer • Low Friction	• Lubricated • Medium Viscosity	• Wear Resistant
Uses	• Engineering Parts	• Gears	• Housings

#### ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm <sup>3</sup>	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	22	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.8 to 2.2	%	Internal Method
Water Absorption (23°C, 24 hr, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ISO 527-2
Tensile Stress			
Yield	65.0	MPa	ISO 527-2
--	65.0	MPa	ASTM D638
Tensile Elongation			
Break	30	%	ASTM D638
Break	25	%	ISO 527-2
Flexural Modulus			
--	2900	MPa	ASTM D790
--	2800	MPa	ISO 178
Flexural Strength	97.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	7.0	kJ/m <sup>2</sup>	ISO 179
Notched Izod Impact	63	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	170	°C	ASTM D648
0.45 MPa, Unannealed	160	°C	ISO 75-2/B
1.8 MPa, Unannealed	120	°C	ASTM D648
1.8 MPa, Unannealed	95.0	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696 ISO 11359-2
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.700 mm)	HB		UL 94

**Disclaimer:**

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage. These data may be changed because of improvement in properties.
- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.
- Do not use plastics in any of the following orally or medically-related applications.
- Orally-related application : any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages. For drinking water application, please consult Asahi Kasei Chemicals Corporation.
- Medically-related applications : any part, or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids, or transfusion fluids.

# Tenac™ LM511

## Asahi Kasei Corporation - Acetal (POM) Homopolymer

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

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