

General Information

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	
Filler / Reinforcement	• Glass Fiber		
Features	• High Stiffness • High Strength	• Homopolymer • Medium Viscosity	
Uses	• Engineering Parts	• Gears	• Housings

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.56	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	15	g/10 min	ISO 1133
Molding Shrinkage			Internal Method
Flow	1.5 to 1.8	%	
Across Flow	1.0 to 1.3	%	
Water Absorption (23°C, 24 hr, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4300	MPa	ISO 527-2
Tensile Stress			
Yield	54.0	MPa	ISO 527-2
--	53.0	MPa	ASTM D638
Tensile Elongation			
Break	15	%	ASTM D638
Break	10	%	ISO 527-2
Flexural Modulus			
--	3930	MPa	ASTM D790
--	4100	MPa	ISO 178
Flexural Strength	100	MPa	ASTM D790
Taber Abrasion Resistance	23.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.0	kJ/m ²	ISO 179
Notched Izod Impact	33	J/m	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	90		
R-Scale	120		

Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage. These data may be changed because of improvement in properties.
- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.
- Do not use plastics in any of the following orally- or medically-related applications.
- Orally-related application : any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages. For drinking water application, please consult Asahi Kasei Chemicals Corporation.
- Medically-related applications : any part, or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids, or transfusion fluids.

Tenac™ GA520

Asahi Kasei Corporation - Acetal (POM) Homopolymer

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	174	°C	ASTM D648
0.45 MPa, Unannealed	165	°C	ISO 75-2/B
1.8 MPa, Unannealed	152	°C	ASTM D648
1.8 MPa, Unannealed	118	°C	ISO 75-2/A
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696 ISO 11359-2
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.710 mm		HB	
1.50 mm		HB	

Notes

¹ Typical properties: these are not to be construed as specifications.

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