

# SABIC® LDPE 2600H0

# LOW DENSITY POLYETHYLENE

#### **DESCRIPTION**

SABIC® LDPE 2600H0 is agrade with a low MFR and increased density. The material contains no additives. The films are characterized byvery goodmechanical properties. Application SABIC® LDPE 2600H0 is, due to its good thin film processability, typically used for technical applications like shrink film for mineral water packaging. Film properties have been measured at film of 50 µm with a BUR of 3. The film has been produced on Kiefel IBC blown film line with 200 kg/h. Die size 200 mm, die gap 0.8 mm. This product is not intended for and must not be used in any pharmaceutical/medical applications.

# TYPICAL PROPERTY VALUES

Revision 20170531

| PROPERTIES                  | TVDICAL VALUES | LIMITO | TEST METHODS |
|-----------------------------|----------------|--------|--------------|
| PROPERTIES                  | TYPICAL VALUES | UNITS  | TEST METHODS |
| POLYMER PROPERTIES          |                |        |              |
| Melt Flow Rate              |                |        |              |
| at 190 °C and 2.16 kg       | 0.33           | dg/min | ISO 1133     |
| Density                     | 926            | kg/m³  | ISO 1183 (A) |
| OPTICAL PROPERTIES          |                |        |              |
| Gloss (45°)                 | 57             | %0     | ASTM D2457   |
| Haze                        | 8              | %      | ASTM D1003A  |
| FILM PROPERTIES             |                |        |              |
| Impact strength             | 25             | kJ/m   | ASTM D4272   |
| Tear strength TD            | 45             | kN/m   | ISO 6383-2   |
| Tear strength MD            | 35             | kN/m   | ISO 6383-2   |
| Tensile test film           |                |        |              |
| Stress at break TD          | 25             | MPa    | ISO 527-3    |
| Modulus of elasticity TD    | 220            | MPa    | ISO 527-3    |
| Stress at break MD          | 28             | MPa    | ISO 527-3    |
| Yield stress TD             | 12             | MPa    | ISO 527-3    |
| Tensile test film           |                |        |              |
| Strain at break TD          | > 500          | %      | ISO 527-3    |
| Strain at break MD          | > 200          | %      | ISO 527-3    |
| Coefficient of friction     | 1.0            | -      | ASTM D1894   |
| Blocking                    | 20             | g      | SABIC method |
| Re-blocking                 | < 5            | g      | SABIC method |
| THERMAL PROPERTIES          |                |        |              |
| Vicat Softening Temperature |                |        |              |
| at 10 N (VST/A)             | 103            | °C     | ISO 306      |



#### STORAGE AND HANDLING

Polyethylenes resins (in pelletised or powder form) should be stored in such a way that it prevents exposure to direct sunlight and/or heat, as this may lead to quality deterioration. The storage location should also be dry, dust free and the ambient temperature should not exceed 50 °C. Not complying with these precautionary measures can lead to a degradation of the product which can result in colour changes, bad smell and inadequate product performance. It is also advisable to process polyethylene resins (in pelletised or powder form) within 6 months after delivery, this because also excessive aging of polyethylene can lead to a deterioration in quality.

#### QUALITY

SABIC Europe is fully certified in accordance with the internationally accepted guality standard ISO 9001.

# HEALTH, SAFETY AND FOOD CONTACT REGULATIONS

Detailed information is provided in the relevant Material Safety Datasheet and or Standard Food Declaration, available on the Internet (www.SABIC-europe.com). Additional specific information can be requested via your local Sales Office.

#### **ENVIRONMENT AND RECYCLING**

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC Europe considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC Europe whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

### **DISCLAIMER**

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

SABIC as referred to herein means any legal entity belonging to the group of companies headed by Saudi Arabia Basic Industries Corporation.