

## RESIN

# ALTUGLAS® HFI-10

		CONDITIONS	TEST METHOD	UNITS	
<b>1 - GENERAL PROPERTIES</b>					
Density			ISO 1183	g/cm <sup>3</sup>	1,15
Water Absorption		23°C/50%HR	ISO 62	%	0,36
Mold Shrinkage			ASTM D-955	%	0,2-0,8
<b>2 - RHEOLOGICAL PROPERTIES</b>					
<b>Rheology</b>					
Melt Flow Index		230°C/3,8 kg	ISO 1133	g/10 min	3
<b>Process</b>					
Melt Temperature	mini			°C	230
	maxi				240
Mold Temperature	mini			°C	75
	maxi				85
Drying Conditions	time			h	4
	temperature			°C	80
<b>3 - MECHANICAL PROPERTIES</b>					
Rockwell Hardness			ASTM D-785		M-38
Tensile Strength		23°C	ISO 527-2	MPa	38
Elongation at break		23°C	ISO 527-2	%	30
Flexural Modulus		23°C	ISO 178	MPa	1700
Flexural Strength		23°C	ISO 178	MPa	62
Compressive Strength		23°C	ISO 604	MPa	41
Impact Resistance (Charpy, Notched)		23°C	ISO 179-2C	kJ/m <sup>2</sup>	4
Impact Resistance (Charpy, Unnotched)		23°C	ISO 179-2D	kJ/m <sup>2</sup>	40
Impact Resistance (Izod, Notched)		23°C	ISO 180/1a	kJ/m <sup>2</sup>	5
<b>4 - OPTICAL PROPERTIES</b>					
Refractive Index B			ISO R-489		1,49
Light Transmittance			ASTM D-1003	%	90
Haze			ASTM D-1003	%	2
<b>5 - ELECTRICAL PROPERTIES</b>					
Dielectric Strength			ASTM D-149	MV/m	15
Dielectric Constant		60 Hz	ASTM D-150		3,9
Dissipation Factor		1 MHz	ASTM D-150		0,04
Surface Resistivity			ASTM D-257	Ohm	>10 <sup>14</sup>
Volume Resistivity			ASTM D-257	Ohm.cm	>10 <sup>15</sup>
<b>6 - THERMAL PROPERTIES</b>					
Vicat Softening Temperature		50 N	ISO 306	°C	90
HDT		1,82 MPa	ISO 75-2	°C	81
		0,45 MPa			85
Coefficient of linear expansion		[-30°C;23°C]	ASTM D-696	10 <sup>-6</sup> K	100
Specific Heat				J/(kg.°C)	2093
<b>7 - FLAMMABILITY</b>					
Fire Resistance			ASTM UL/94	Class	HB

N.B.: The values quoted are the average of results obtained under laboratory conditions and are given only as an indication to enable customers to make best use of our products. Values reported are typical and should not be used for specification purposes.

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